

1 Discussion paper – BC methodologies for Small Combustion (1A4)

2 This discussion paper covers a review of the available data for BC emissions from small combustion.
3 Furthermore, separate discussion papers are dedicated to a review of the current emission factors (EFs)
4 and to discuss different methods for allocating fuel consumption data to different technologies as well as
5 bottom-up methods for estimating fuel consumption for small combustion installations.

6 Residential plants

7 Currently the GB contains four tier 1 EF tables and a larger number of tier 2 EF tables as presented in the
8 table below. Currently, there is no match between the technological descriptions in section 2.2 and the EFs
9 provided in section 3 of the chapter. This necessitates a reevaluation of the descriptions of techniques and
10 the EFs provided in the chapter.

11 List of EF tables for residential plants in the GB chapter on small combustion.

	Tier	Fuel	Sector	Technology
Table 3-3	1	Coal	Residential	
Table 3-4	1	Natural gas	Residential	
Table 3-5	1	Other liquid fuels	Residential	
Table 3-6	1	Biomass	Residential	
Table 3-12	2	Solid fuels	Residential	Fireplaces
Table 3-13	2	Gaseous fuels	Residential	Fireplaces
Table 3-14	2	Wood	Residential	Fireplaces
Table 3-15	2	Solid fuels	Residential	Stoves
Table 3-16	2	Solid fuels	Residential	Boilers < 50 kW
Table 3-17	2	Wood	Residential	Stoves
Table 3-18	2	Wood	Residential	Boilers < 50 kW
Table 3-19	2	Natural gas	Residential	Stoves
Table 3-20	2	Natural gas	Residential	Boilers < 50 kW
Table 3-21	2	Liquid fuels	Residential	Stoves
Table 3-22	2	Liquid fuels	Residential	Boilers < 50 kW
Table 3-23	2	Coal	Residential	Advanced stoves
Table 3-24	2	Wood	Residential	Advanced fireplaces
Table 3-25	2	Wood	Residential	Advanced stoves
Table 3-26	2	Wood	Residential	Pellet stoves

12

13 Biomass combustion

14 Emission factors are currently included in one tier 1 emission factor table and 6 tier 2 emission factor
15 tables. As mentioned above the technology description in chapter 2.2 does not match the tier 2 emission
16 factor tables. Suggested new technology names and the link to the technology description in chapter 2.2
17 are shown below. Emission factors for advanced fireplaces will be deleted and replaced by an emission
18 factor table for energy efficient stoves.

19

1 List of EF tables for residential plants in the GB chapter on small combustion.

	Tier	Fuel	Sector	Technology	New technology name	Chapter 2.2 technology name
Table 3-6	1	Biomass	Residential		-	-
Table 3-14	2	Wood	Residential	Fireplaces	Open fireplaces	Open and partly closed fireplace
Table 3-17	2	Wood	Residential	Stoves	Conventional stoves	Closed fireplace, conventional traditional stoves, domestic cooking
Table 3-18	2	Wood	Residential	Boilers < 50 kW	Conventional boilers < 50 kW	Conventional biomass boilers
Table 3-24	2	Wood	Residential	Advanced fireplaces	Energy efficient stoves	Energy efficient conventional stoves
Table 3-25	2	Wood	Residential	Advanced stoves	Advanced/ecolabelled stoves and boilers	Advanced combustion stoves, masonry heat accumulating stoves, catalytic combustor stoves, advanced combustion boilers (and the chimney type stove)
Table 3-26	2	Wood	Residential	Pellet stoves	Pellet stoves and boilers	Modern pellet stoves, automatic wood boilers (pellets / chips)

2

3 BC and OC fractions of PM depends of both technology, wood type and PM emission level. For open
4 fireplaces the OC fraction is high whereas a more complete combustion in advanced stoves results in a
5 lower OC fraction. In general, the EC fraction is higher for softwood than for hardwood.

6 It has not been possible to distinguish between elemental carbon and black carbon. Most references state
7 data for elemental carbon.

8 In most recent European literature PM and BC measurement data are based on dilution sampling and BC
9 fractions related to PM_{2.5}.

10 *Residential wood combustion (tier 1)*

11 The current emission factor for PM_{2.5} is 695 g/GJ (475-1190). This PM emission level is somewhat below the
12 level for conventional stoves. An update of the PM emission factor is not estimated yet, but it is expected
13 that the tier 1 emission factors will follow the emission factors for conventional stoves. The BC fraction for
14 stoves (10 %) will be applied.

15 *Fireplaces*

16 The current emission factor level for PM_{2.5} from fireplaces is 850 (510-1190) g/GJ. The level stated by
17 Nussbaumer et al. (2010) is 50 - > 1000 g/GJ. However, Alves et al. (2011) states an interval in agreement
18 with the current interval and the PM emission factor interval will not be revised.

19 The BC fraction 7 % of PM_{2.5} that is an average of the listed references will be applied. The average OC
20 fraction is 43 %.

21 List of BC references for open fireplaces.

Reference	Country	Plant	PM [g/GJ]	EC or BC	OC
Alves et al. 2011	Portugal	Brick open fireplace, wood logs	PM _{2.5} : 550-1122	4.7 % (2.2-7.5 %)	43.2-53 %

Alves et al. 2011	Portugal	Brick open fireplace, briquettes	PM _{2.5} : 850	5.4 %	47.7 %
Goncalves et al. 2011	Portugal	Brick open fireplace	PM _{2.5} : 47-1611	1.1 ¹ -17 %	20-48 %
Fernandes et al. 2011	Portugal	Brick open fireplace, wood logs	PM _{2.5} : 700 (374-1026)	2-12 %	-
Fernandes et al. 2011	Portugal	Brick open fireplace, briquettes	PM _{2.5} : 692	2,98 %	45 %
Fine et al. 2002	USA	Open fireplace, hardwood	PM _{2.5} : 183-378	1.2-6.4 %	74.2-84.9 %
Fine et al. 2002	USA	Open fireplace, softwood	PM _{2.5} : 89-206	14.2-17.9 %	~100 %
Bølling et al., 2009	-	Open fireplace	PM _{2.5} : 160-910		
Kupiainen & Klimont 2004 (IIASA)	-	Open fireplace	-	10 %	50 %

1

2 *Conventional stoves*

3 The current emission factor level and interval for PM_{2.5} from conventional stoves is 810 (486-1130) g/GJ.
4 The level stated by Nussbaumer et al. (2010) for woodstoves (including advanced woodstoves) is 20- 1000
5 g/GJ. However, advanced woodstoves is included elsewhere and the PM emission factor interval will not be
6 revised.

7 The BC fraction 10 % of PM_{2.5} that is an average of the listed references will be applied. Some of the BC
8 fractions are however based on TSP. The average OC fraction is 45 %².

9 List of BC references for conventional stoves.

Reference	Country	Plant	PM [g/GJ]	EC or BC	OC
Alves et al. 2011	Portugal	Cast iron woodstove, split logs	PM _{2.5} : 557 (344-906)	1.9 - 7.7 %	45.6 - 53.6 %
Alves et al. 2011	Portugal	Cast iron woodstove, briquettes	233	3,9 %	47.1 %
Goncalves et al. 2011	Portugal	Cast iron woodstove, wood logs and briquettes	PM _{2.5} : 92 - 1433	0.82 - 9.3 %	30- 50 %
Fernandes et al. 2011	Portugal	Cast iron woodstove, wood logs	PM _{2.5} : 447 (278-617)	3-12 %	-
Fernandes et al. 2011	Portugal	Cast iron woodstove, briquettes	PM _{2.5} : 396	3.62 %	40.27 %
Bølling et al. 2009	-	Conventional wood stoves	50-2100	- ³	-
US EPA (SPECIATE), 2002 (IIASA)		Stoves, woodlogs, hardwood	-	14 % of TSP	42 % of TSP
US EPA (SPECIATE), 2002 (IIASA)		Stoves, woodlogs, softwood	-	20 % of TSP	39 % of TSP
Rau, 1989 (IIASA)		Stoves, woodlogs, hardwood	-	5-16 % of TSP	14-57 % of TSP
Rau, 1989 (IIASA)		Stoves, woodlogs, softwood	-	5-38 % of TSP	20-51 % of TSP

10

11 *Conventional boilers < 50 kW*

12 The current emission factor level and interval for PM_{2.5} from conventional boilers is 475 (450-1130) g/GJ.
13 The level stated by Nussbaumer et al. (2010) for log wood boilers (with/without heat storage tank) is 20-
14 >1000 g/GJ. However, advanced or ecolabelled boilers are included elsewhere and the PM emission factors
15 will not be changed.

¹ Briquettes

² Not including Fine et al. (2002)

³ EC data only related to TC

1 BC emission factors have been reported by Kupiainen & Klimont (2007). Based on the default PM_{2.5}
2 emission factor 475 g/GJ the BC fraction 16 % have been estimated.

3 List of BC references for conventional boilers.

Reference	Country	Plant	PM [g/GJ]	EC or BC	OC
Bølling et al. 2009	-	Conventional wood boilers and masonry heaters	PM _{2.5} : 50-2000	10 %-35 % of TC	
Kupiainen & Klimont 2007	-	Boilers < 50 kWth	-	75 mg/MJ ¹⁾	
Johansson et al. 2004		Old-type boilers	TSP: 87-2200 g/GJ	-	

4 1) Corresponding to 16 % of the default emission factor 475 g/GJ

5 *Energy efficient stoves*

6 The plant category is new. The same BC fraction as for conventional boilers will be applied.

7 *Advanced/ecolabelled stoves and boilers*

8 The current emission factor level and interval for PM_{2.5} from conventional stoves is 220 (72-230) g/GJ. The
9 PM_{2.5} emission factor level 220 g/GJ refers to the Nordic Swan label. The achievable PM emission level
10 stated by Nussbaumer et al. (2010) for log wood boilers/stoves is 10-25 g/GJ. The emission factor interval
11 will be changed to 10-230 g/GJ.

12 The limit values for the German Blue Angel label corresponds to ~ 13 g/GJ *at nominal heat output*. The
13 Austrian environmental label for hand fed stoves requires less than 30 g/GJ, also at nominal heat output.

14 The category includes the chimney type stove.

15 The BC fraction 28 % of PM_{2.5} that is an average of the listed references will be applied. The average OC
16 fraction is 31 %.

17 List of BC references for advanced / ecolabelled stoves and boilers.

Reference	Country	Plant	PM [g/GJ]	EC or BC	OC
Goncalves et al. 2010	Portugal	Chimney type (tiled stove)	PM ₁₀ : 62-161	11.3-37.1 %	19.7-42.8 %
Fernandes et al. 2011	Portugal	Chimney type (tiled stove)	PM ₁₀ : 101 (50-152)	11-37 %	
Schmidl et al. 2011	Austria	Chimney type (tiled stove) 6.5 kW	PM ₁₀ : 54-78	24.2-38.7 %	26.8-38.8 %
Schmidl et al. 2011	Austria	Advanced tiled stove 6kW	PM ₁₀ : 58-66	29.8-37.6 %	22.2-35.6 %

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19 *Pellet stoves and boilers*

20 The current emission factor level for PM_{2.5} from pellet stoves is 65-240 g/GJ. This level is above the level
21 stated by Nussbaumer et al. (2010) and the PM_{2.5} emission factors will be revised to 10-50 g/GJ.

22 The BC fraction 15 % of PM₁₀ referring to Schmidl et al. (2011) will be applied. The average OC fraction is 13
23 %.

24 List of BC references for pellet stoves and boilers.

Reference	Country	Plant	PM	EC or BC	OC
Schmidl et al. 2011	Austria	Automatically fed pellet stove, 6 kW	PM ₁₀ : 2-7 g/GJ	13.7-15.87 %	4.7-5.3 %, 22 % in the start-up phase
Schmidl et al. 2011	Austria	Automatically fed boiler 40 kW moving grate	PM ₁₀ : 6-26 g/GJ	0.2-45.2 %	2-38.2 %

Bølling et al. 2009	?	Pellet stoves and boilers	PM _{2.5} : 10-50 g/GJ	6 %	-
Verma et al., 2011	Belgium	Five different pellet boilers (15-35 kW)	1-11 g/GJ ⁴	0-38.8 %	-
Sippula et al., 2007	Finland	Pellet boiler	PM ₁ : 58 g/GJ	1.5 %	6.6 %

1

2 *Overview of BC emission factors for residential wood combustion*

3 The list below gives an overview of the BC fractions for residential wood combustion and the resulting BC
4 emission factor if the default emission factor for PM_{2.5} is applied. The resulting BC emission factors are
5 compared to the emission factor intervals from Kupiainen & Klimont (2007).

6 List of EF tables for residential plants in the GB chapter on small combustion.

	Tier	Fuel	Sector	New technology name	PM _{2.5}	BC fraction	BC [g/GJ]	Kupiainen & Klimont 2007
Table 3-6	1	Biomass	Residential	-	810 ⁵	10%	81	0.83-105
Table 3-14	2	Wood	Residential	Open fireplaces	850	7%	60	75-100
Table 3-17	2	Wood	Residential	Conventional stoves	810	10%	81	75-105
Table 3-18	2	Wood	Residential	Conventional boilers < 50 kW	475	16 %	76 ⁶	75
Table 3-24	2	Wood	Residential	Energy efficient stoves	?	16 %	-	56-79
Table 3-25	2	Wood	Residential	Advanced/ecolabelled stoves and boilers	220	28%	62	56-79
Table 3-26	2	Wood	Residential	Pellet stoves and boilers	45	15%	7	0.83

7

8 An overview of BC and OC fractions is shown below. In general, the BC fraction increases with improved
9 combustion technology. However, the fraction for pellet stoves and boilers is lower than for advanced /
10 ecolabelled stoves and boilers. The OC fraction decreased with improved combustion technology.

11 List of BC and OC fractions for residential wood combustion.

	Tier	Fuel	Sector	New technology name	PM _{2.5}	BC fraction	OC fraction
Table 3-6	1	Biomass	Residential	-	810	10%	-
Table 3-14	2	Wood	Residential	Open fireplaces	850	7%	43%
Table 3-17	2	Wood	Residential	Conventional stoves	810	10%	45%
Table 3-18	2	Wood	Residential	Conventional boilers < 50 kW	475	16 %	-
Table 3-24	2	Wood	Residential	Energy efficient stoves	? ⁷	16 %	-
Table 3-25	2	Wood	Residential	Advanced/ecolabelled stoves and boilers	220	28%	31%
Table 3-26	2	Wood	Residential	Pellet stoves and boilers	45	15%	13%

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13 **Solid fuel combustion**

14 There are five EF tables in the current GB for solid fuels in residential plants. One of the EF tables is for tier
15 1, while the remaining four tables is tier 2 EF tables for fireplaces, stoves, small boilers and advanced
16 stoves.

Tier	Fuel	Sector	Technology
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⁴ Not diluted

⁵ Not estimated yet. Assumed that the emission factor for conventional stoves will be applied.

⁶ Refers to Kupiainen & Klimont (2007)

⁷ Not estimated yet

Table 3-3	1	Coal	Residential	
Table 3-12	2	Solid fuels	Residential	Fireplaces
Table 3-15	2	Solid fuels	Residential	Stoves
Table 3-16	2	Solid fuels	Residential	Boilers < 50 kW
Table 3-23	2	Coal	Residential	Advanced stoves

1 Some data are available for BC emission shares from small scale coal combustion. However, it has not been
2 possible to find specific data for all technologies. Most data are available for stoves, with no data being
3 available for advanced stoves and small boilers (< 50 kW).

4 **Engelbrecht et al. (2002)** reports source profiles for residential coal combustion in South Africa.
5 Engelbrecht et al. (2002) presents data for stoves and braziers (assumed comparable to fireplaces) for
6 bituminous coal and for low smoke fuels. The data reported are shown in the table below.

	Stove	Fireplace	Stove	Stove
% of PM _{2.5}	Bituminous coal	Bituminous coal	Low-smoke coal	Low-smoke coal
EC	9.5167	9.839	18.9857	6.8002
OC	70.8	78.268	56.3225	73.6005

7 Very similar results are obtained for stoves and fireplaces combusting bituminous coal. The EC shares of
8 PM_{2.5} for the low-smoke coal are differing slightly more, but are still comparable to the data for bituminous
9 coal.

10 **Pinto et al. (1998)** reports EC and OC shares of PM_{2.5} from residential combustion of lignite in hand-fired
11 stoves. The analysis was done for particles collected during the smouldering phase as well as during the
12 active phase. The data are included in the table below.

% of PM _{2.5}	Residential coal combustion, smouldering	Residential coal combustion, active
EC	6.2	10
OC	68	62

13 **Watson et al. (2001)** presents data for a composite of two stoves and two fireplaces. The reported EC share
14 of PM_{2.5} is 26.08 % and the OC share is reported as 69.49 %. The four datasets are not included in the
15 original reference but is included in the SPECIATE database. The four single datasets are shown in the table
16 below.

% of PM _{2.5}	EC	OC
Stove burning coal from Trapper Mine.	6.7953	65.4335
Stove burning coal from Trapper Mine.	33.2055	45.4365
Fireplace and stove burning coal from Seneca Mine.	21.2664	75.9568
Fireplace and stove burning coal from Seneca Mine.	43.0381	91.1323

17 **Bond et al. (2004)** reports EC fractions of 0.5 to 0.6 for residential coal combustion in stoves based on
18 unpublished data. It has not been possible to find any later publication where these measurement data
19 have been described in more detail.

1 **Zhang et al. (2012)** reports EC and OC shares of PM_{2.5} based on five measurements in China. The EC share is
2 reported as 6.4 % ± 2.3 %-point. The OC share is reported as 48.7 % ± 19.1 %-point.

3 In the table below is a summary of the available data concerning EC.

Technology	Engelbrecht et al., 2002 % of PM _{2.5}	Engelbrecht et al., 2002 % of PM _{2.5}	Pinto et al., 1998 % of PM _{2.5}	Watson et al., 2001 % of PM _{2.5}	Bond et al., 2004	Zhang et al., 2012 % of PM _{2.5}
Fireplaces	9.839					
Stoves	9.5167	18.9857; 6.8002	2; 6.2	26.08	50	6.4

4 The data reported by Watson et al. (2001) and Bond et al. (2004) seem like outliers compared to the
5 remaining datasets. One of the measurements by Watson et al. (2004) (6.8 %) was close to the other data
6 sources but the remaining three data points differed significantly. The data for low-smoke fuels from
7 Engelbrecht et al. (2002), the data by Pinto et al. (1998) and the data from Zhang et al. (2012) is thought to
8 be the best data set for stoves. The value for low-smoke fuel (AFC) reported by Engelbrecht et al. (2002) of
9 6.8 % is in close agreement with the percentage of 6.4 reported by Zhang et al. (2012). Pinto et al. (1998)
10 reports a share of 6.2 % for the smoldering phase and only 2 % for the active phase. Considering these
11 datasets and noting that the other available data are higher, it is recommended that data from Zhang et al.,
12 (2012) are used as BC share for coal stoves. For fireplaces the share reported by Engelbrecht et al. (2002) is
13 the only source and is therefore included. No information has been found in the literature neither for
14 advanced coal stoves nor for small coal boilers. Since there is no information available to suggest that the
15 composition of particles for these technologies are different than for coal stoves, it is recommended to use
16 Zhang et al. (1998) as the reference for the BC EF.

	Tier	Fuel	Sector	Technology	BC share of PM _{2.5}	Reference
Table 3-3	1	Coal	Residential		6.4	Zhang et al., 2012
Table 3-12	2	Solid fuels	Residential	Fireplaces	9.839	Engelbrecht et al., 2002
Table 3-15	2	Solid fuels	Residential	Stoves	6.4	Zhang et al., 2012
Table 3-16	2	Solid fuels	Residential	Boilers < 50 kW	6.4	Zhang et al., 2012
Table 3-23	2	Coal	Residential	Advanced stoves	6.4	Zhang et al., 2012

17 **Other fuel combustion**

18 The current guidebook includes seven tables for residential combustion of gaseous and liquid fuels. Two of
19 the tables cover Tier 1 for natural gas and liquid fuels, respectively. The three tier 2 tables for gaseous fuels
20 cover fireplaces, stoves and boiler, while the two tables for liquid fuels cover stoves and boilers. **It is**
21 **proposed to change the technology for table 3-13 from fireplaces to cooking appliances**, as the use of
22 gaseous fuels in fireplaces to be of limited relevance.

23 A literature study has been carried out and a short description of the most important references is given in
24 the following;

25 **Hildemann et al, 1991:** Presents EFs for natural gas combustion in home appliances based on
26 measurements of emissions from a residential natural gas fired space heater and a water heater;

1 EC = 6.7 % of PM_{2.5}
2 OC = 84.9 % of PM_{2.5}

3 **Muhlbaier, 1981:** Present EFs for residential gas fired appliances, based on measurements for three
4 furnaces and one hot water heater;

5 EC = 4 % of PM_{2.5}
6 OC = 8 % of PM_{2.5}

7
8 **Reff et al, 2009:** In order to make an inventory of PM_{2.5} trace elements in the United States, Reff et al has
9 set up a list of 84 source categories based on CSSs from NEI and profiles from SPECIATE. SPECIATE profile
10 #92156 gives Reff et al as reference, and according to the notes in SPECIATE the EFs are based on the EFs
11 given in Hildemann et al. Reff et al (supp. Info.) has scaled OC down as the sum of species > 100 % of PM_{2.5}
12 in the original reference because Hildemann et al did not correct for artifacts. The following EFs are
13 presented in the article for residential natural gas combustion;

14 EC = 6.7 % of PM_{2.5}
15 OC = 84.9 % of PM_{2.5}

16 **Bond et al, 2004:** together with a global BC inventory EFs for BC and OC applicable for small combustion
17 appliances are presented;

	Kerosene, residential	LPG*, residential	Natural gas, All	Heavy fuel oil, All
Ratio to	PM ₁	PM ₁	PM ₁	PM ₁
BC, %	13	13	6	8
OC, %	10	10	50	3

18 *Bond et al assumes the same EFs as for kerosene

19 A summary of EC and OC emission factors from the reviewed literature is given in the table below.

Reference	Hildemann et al., 1991	Muhlbaier, 1981	Battye and Boyer	Reff et al., 2009	Bond et al, 2004	Bond et al, 2004	SPECIATE 4.3
Source	residential	residential	residential	Residential	Residential	Residential	Residential
Technology		Furnaces and water heater					oil boiler
Fuel	natural gas	Natural gas	natural gas	natural gas	LPG	Kerosene	distillate oil
Ratio to	PM _{2.5}	PM _{2.5}	PM _{2.5}	PM _{2.5}	PM ₁ ***	PM ₁ ***	PM _{2.5}
BC, %	6.7	4	6.7	6.7	13	13	3.898
OC, %	84.9*	8		49.0**	10	10	1.765
Note			high estimate = 15				EFs not found in the reference (Hays et al, 2008)

20 *Also referred in Chow et al., 2011

21 **Down-scaled values from Hildemann et al

22 *** Bond et al, 2004 reference mention that PM₁ make up 100 % of TSP

23 Hildemann et al, 1991, Reff et al. 2009 and Muhlbaier, 1981 are assumed to be the best sources for BC and
24 OC EFs for residential appliances. The remaining references seem to use the EFs by Hildemann et al. An

1 average of the EFs from Hildemann et al and Muhlbaier are **proposed for residential natural gas**
 2 **combustion** (for OC an average of Muhlbaier and Reff et al are proposed as the EF_{OC} in Reff et al are a
 3 scaled value based on Hildemann et al.).

4 The most appropriate reference to emission factors for LPG and kerosene combustion in residential stoves
 5 are Bond et al, 2004. For liquid fuel combustion in residential boilers only one emission factor has been
 6 observed, and the EF has not been found in the original reference (Hays et al, 2008) but only in SPECIATE
 7 4.3. Still, this EF is proposed for application in the guidebook.

8 **The following table resumes the proposed EFs for the guidebook:**

	Tier	Fuel	Sector	Technology	BC	OC	Reference
Table 3-4	1	Natural gas	Residential		5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-5	1	Other liquid fuels	Residential		3.898	1.765	SPECIATE 4.3
Table 3-13	2	Gaseous fuels	Residential	Fireplaces	5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-19	2	Natural gas	Residential	Stoves	5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-20	2	Natural gas	Residential	Boilers < 50 kW	5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-21	2	Liquid fuels	Residential	Stoves	13	10	Bond et al, 2004
Table 3-22	2	Liquid fuels	Residential	Boilers < 50 kW	3.898	1.765	SPECIATE 4.3

9

10 Other small combustion plants

11 Other small combustion plants refer to plants typically in the commercial/institutional sector but the EFs
 12 are generally applicable to plants smaller than 50 MW. The chapter contains tier 1 EFs for the main fuel
 13 groups and tier 2 EFs for different technologies for coal, wood, natural gas and oil. The list of current EF
 14 tables is presented in the table below.

15 List of EF tables for non-residential combustion in the GB chapter on small combustion.

	Tier	Fuel	Sector	Technology
Table 3-7	1	Coal	Non-residential	
Table 3-8	1	Gaseous fuels	Non-residential	
Table 3-9	1	Liquid fuels	Non-residential	
Table 3-10	1	Biomass	Non-residential	
Table 3-27	2	Coal	Non-residential	Boilers 50 kW to 1 MW
Table 3-28	2	Coal	Non-residential	Boilers 1-50 MW
Table 3-29	2	Coal	Non-residential	Manual boilers < 1 MW
Table 3-30	2	Coal	Non-residential	Automatic boilers < 1MW
Table 3-31	2	Wood	Non-residential	Manual boilers < 1 MW
Table 3-32	2	Wood	Non-residential	Automatic boilers < 1MW
Table 3-33	2	Natural gas	Non-residential	Boiler 50 kW to 1 MW
Table 3-34	2	Natural gas	Non-residential	Boiler 50 kW to 1 MW
Table 3-35	2	Natural gas	Non-residential	Gas turbines
Table 3-36	2	Gas oil	Non-residential	Gas turbines
Table 3-37	2	Gaseous fuels	Non-residential	Gas engines

Table 3-38 2 Gas oil Non-residential Gas engines

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2 Biomass combustion

3 Three emission factor tables are relevant for biomass combustion in non-residential plants.

4 The PM_{2.5} emission factor for non-residential combustion of biomass is 149 g/GJ (50-240 g/GJ). The BC
5 fraction for advanced/ecolabelled boilers will be applied.

6 The PM_{2.5} emission factor for non-residential manual boilers combusting wood is 76 g/GJ (65-240 g/GJ). For
7 automatic boilers the emission factor is 66 g/GJ (50-240 g/GJ). For both plant categories the BC fraction for
8 pellet stoves and boilers will be applied.

	Tier	Fuel	Sector	Technology	PM _{2.5} [g/GJ]	BC fraction	BC [g/GJ]	Kupiainen & Klimont (2007)
Table 3-10	1	Biomass	Non-residential		149	28 %	42	-
Table 3-31	2	Wood	Non-residential	Manual boilers < 1 MW	76	15 %	11	35
Table 3-32	2	Wood	Non-residential	Automatic boilers < 1MW	66	15 %	10	-

9

10 Solid fuel combustion

11 There are five EF tables in the current GB for solid fuels in small-scale non-residential plants. One of the EF
12 tables is for tier 1, while the remaining four tables is tier 2 EF tables for boilers.

	Tier	Fuel	Sector	Technology
Table 3-7	1	Coal	Non-residential	
Table 3-27	2	Coal	Non-residential	Boilers 50 kW to 1 MW
Table 3-28	2	Coal	Non-residential	Boilers 1-50 MW
Table 3-29	2	Coal	Non-residential	Manual boilers < 1 MW
Table 3-30	2	Coal	Non-residential	Automatic boilers < 1MW

13 It is not clear from the current GB, what is the distinction between EF table 3-27 and either table 3-29 or 3-
14 30. Table 3-27 should presumably be the same as either 3-29 or 3-30.

15 It has not been possible to find in the literature detailed EC (or BC) measurements on this level of detail
16 regarding the combustion technology. Therefore, the proposal is to use the same BC share for small boilers
17 (< 1 MW) as the one for domestic boilers, while medium sized boilers are proposed to have the same share
18 as large boilers (see discussion paper on BC for 1A1).

19 Other fuel combustion

20 The current guidebook includes eight tables for non-residential combustion of gaseous and liquid fuels.

21 Two of the tables cover Tier 1 for gaseous fuels and liquid fuels, respectively. The tier 2 tables cover natural
22 gas combustion in boilers 50kW-1MW and 1MW-50MW, natural gas and liquid fuel combustion in turbines
23 and in engines.

1 A literature study has been carried out and a short description of the most important references is given in
2 the following text;

3 **Mugica et al, 2008:** Include emission factors for a smaller industrial LP gas steam boiler (1 m³ capacity);

4 EC = 5.353 % of PM_{2.5} (± 0.35)

5 OC = 71.32 % of PM_{2.5} (± 5.04)

6
7 **England et al, 2007:** Present data from eight gas-fired units, here among a dual-fuel institutional boiler and
8 a diesel powered electricity generator. The profile presented by England et al for gas-fired boilers include
9 EFs for BC and OC;

10 BC = 13 %

11 OC = 61 %

12 **Bond et al, 2004:** together with a global BC inventory EFs for BC and OC applicable for small combustion
13 appliances are presented;

	Kerosene, residential	LPG*, residential	Natural gas, All	Heavy fuel oil, All
Ratio to	PM ₁	PM ₁	PM ₁	PM ₁
BC, %	13	13	6	8
OC, %	10	10	50	3

14 *Bond et al assumes the same EFs as for kerosene

15 **Mazzera et al, 2001:** Measurements from McMurdo station, Antarctica, for e.g. diesel-fueled heating
16 appliances for space heating are used as basis for the presented EFs for EC and OC;

	Diesel, non-residential	Diesel, non-residential Recalculated*
Ratio to	PM ₁₀	PM _{2.5}
BC, %	4.4916; 7.3929	5.85; 9.63
OC, %	54.3207; 72.0403	70.78; 93.87

17 *recalculated according to the current size distribution for PM in the guidebook (TSP = 27.5 g/GJ, PM₁₀ =
18 21.5 g/GJ, PM_{2.5} = 16.5 g/GJ)

19 **Battye et al, 2002:** It is not clear which sources the EFs are based on, but they are included here as they
20 refer to combustion in commercial appliances;

	Petroleum, commercial	Natural gas commercial
Ratio to	PM _{2.5}	PM _{2.5}
BC, %	7.4	6.7

21

22 **Cooper et al, 1987:** Presents a number of PM species profiles for combustion. The profile for oil boiler,
23 Cubatao, T<15 are assumed applicable for small non-residential appliances;

- 1 BC = 8.69 % of PM_{2.5}
2 OC = 8.96 % of PM_{2.5}

3
4

5 A summary of EC and OC emission factors from the reviewed literature is given in the tables below.

6 **Gaseous fuels**

Reference	Battye and Boyer	Bond et al, 2004	England et al, 2007
Source	commercial	All	All
Technology			Boiler
Fuel	natural gas	natural gas	Gaseous fuels
Ratio to	PM _{2.5}	PM ₁ *	PM ₁₀
BC, %	6.7	6	13
OC, %		50	61
Note	high estimate = 15		

7 * Bond et al, 2004 reference mention that PM₁ make up 100 % of TSP

8

9 **Liquid fuels**

Reference	SPECIATE 4.3	Battye and Boyer	Mugica et al, 2008	Cooper et al, 1987	Bond et al, 2004	Mazzera et al, 2001
Source	Commercial and institutional	Commercial			All	Non-residential
Technology	boilers		boiler	boiler		(Air heating)
Fuel	residual oil	petroleum	LPG	Oil	Heavy fuel oil	Diesel
Ratio to	PM _{2.5}	PM _{2.5}	PM _{2.5}	PM _{2.5}	PM ₁ *	PM _{2.5} **
BC, %	2.42	7.4	5.353	8.69	8	5.85**
OC, %	7.8		71.32	8.96	3	70.78**
Note	Average of 8 samples from schools, hospitals, apartments, and industrial boilers EFs not found in the reference (Watson, 1979)	high estimate = 13	Smaller industrial boiler	included in SPECIATE (13504*)	From SPECIATE 3.1	

10 * Bond et al, 2004 reference mention that PM₁ make up 100 % of TSP

11 ** Recalculated shares according to the current size distribution in the guidebook

12

13 The guidebook only includes Tier 1 emission factors for liquid fuel combustion in small appliances. None of
14 the seven BC emission factors stand out as more applicable than the others. Therefore it is proposed to

1 apply the average of the seven EF values to the guidebook. The OC emission factors show more variation
2 than the BC emissions factors and further investigation might be useful to find the most appropriate
3 emission factor. Here the average of the six EFs is given with the corresponding BC EF.

4 **The following EFs are proposed for combustion of liquid and gaseous fuels in small appliances. For**
5 **combustion in non-residential turbines and engines it is proposed to apply the EFs proposed for turbines**
6 **and engines in sector 1A1:**

	Tier	Fuel	Sector	Technology	BC	OC	Reference
Table 3-8	1	Gaseous fuels	Non-residential		5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-9	1	Liquid fuels	Non-residential		6	36	See text
Table 3-33	2	Natural gas	Non-residential	Boiler 50 kW to 1 MW	5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-34	2	Natural gas	Non-residential	Boiler 1 MW to 50 MW	5.35	28.5	Hildemann et al, 1991; Muhlbaier, 1981
Table 3-35	2	Natural gas	Non-residential	Gas turbines			*
Table 3-36	2	Gas oil	Non-residential	Gas turbines			*
Table 3-37	2	Gaseous fuels	Non-residential	Gas engines			*
Table 3-38	2	Gas oil	Non-residential	Gas engines			*

7

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